



# **GUIDANCE**

## **WELDING PROCEDURE AND WELDER APPROVAL TESTING**

Number: **WMC 02**

Prepared by: **WELDING AND MATERIALS COMMITTEE**

Approved by: **TC 1 — Pressure Equipment and the SAFed Technical Steering Committee**

Status: **Issue 04**

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Reference: **Weld Certification Relevant to Pressure System, Examiner or Test Body**

### **SITUATION:**

*Which Bodies are acceptable to SAFed Member Companies for the issue of welding certification in support of construction/repair of pressure systems?*

### **GUIDANCE:**

For new construction Welding Procedure and Welder Approval certification reviewed by SAFed Member Companies shall be submitted in support of new construction of pressure systems. Member Companies only accept certification issued by the following types of Body:

- Those Notified under the Pressure Equipment Directive
- Those Approved as Third Party Organisations under the Pressure Equipment Directive for approving permanent joining operating procedures and personnel
- Those Notified under the Simple Pressure Vessel Directive

**Welding Procedure and Welder Approval certification reviewed by SAFed Member Companies shall be submitted in support of repairs to pressure systems. It is recommended that Member Companies should only accept certification issued by the same type of Body's that was submitted in the original construction of the pressure system.**